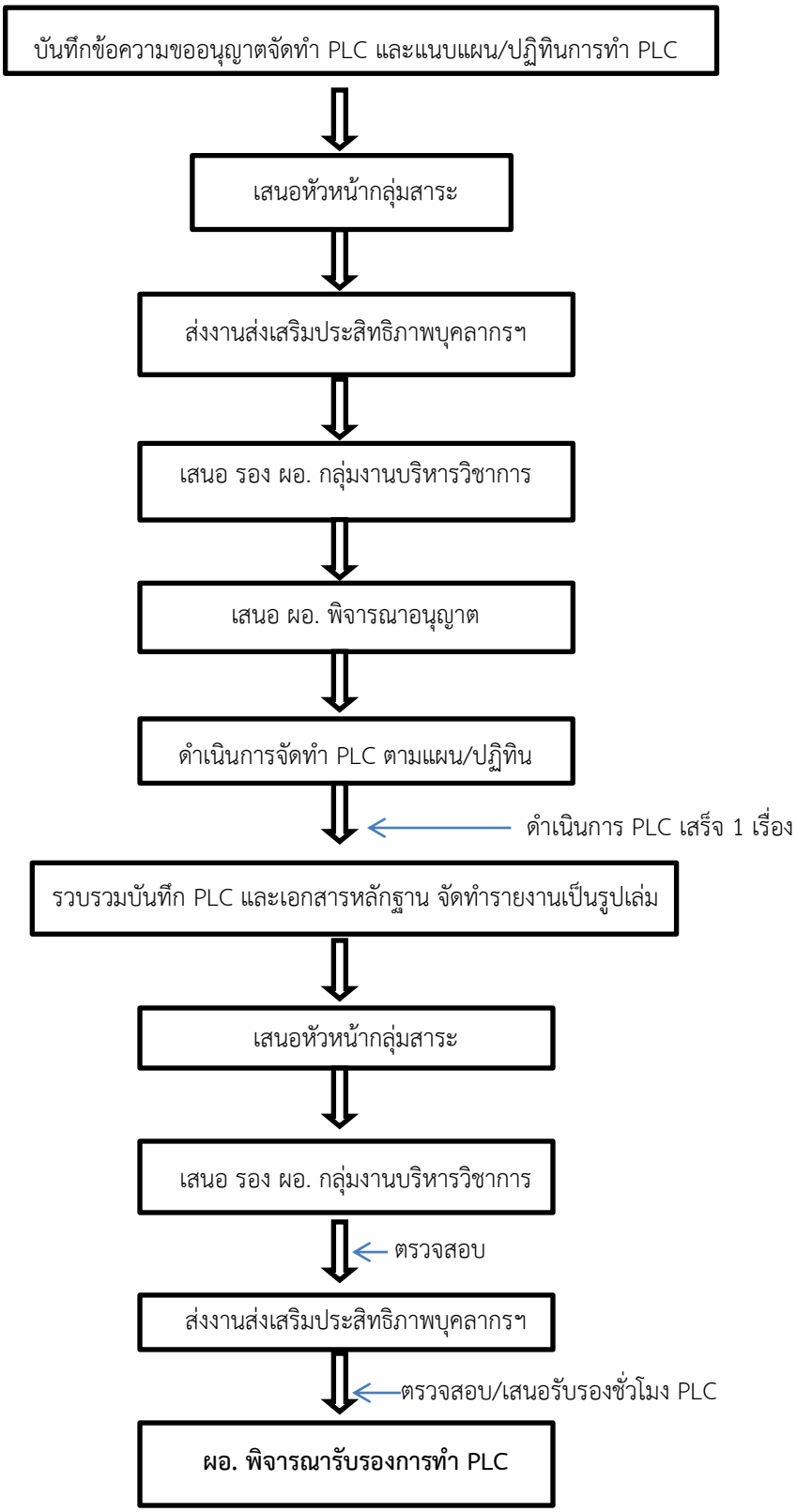แผนผังแสดงขั้นตอนการทำ PLC